

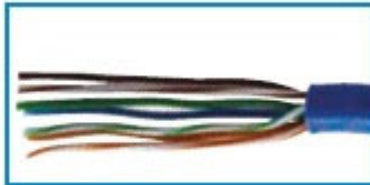
FEED-THRU INSTRUCTIONS



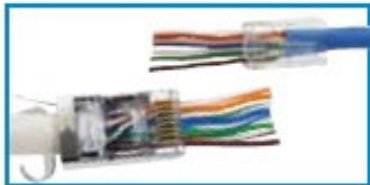
Step 1: Remove 25 - 40 mm of jacket.
For Shielded: Ensure foil is left intact and fold over foil to jacket base



Step 2: Remove centre spline if present.



Step 3: Untwist pairs to jacket base, and align in order. Trim ends flat.



Step 4: Slide cable into connector until fully seated.
For Shielded: until foil enters back end of connector.
Verify wiring order.



Step 5: Shielded only:
Wrap drain wire around base of strain relief (optional) or cut off.



Step 6: Shielded only:
Close/crimp strain relief around jacket with plier nose tool or crimper (33-719 optional)



Step 7: Place assembly into FT-45™ tool.
Squeeze handle closed



DONE